



ISS-9A / STS-112 Flight Readiness Review

Space Station and Payloads Processing ISS-9A

**S1 Integrated Truss Segment
3 HRS radiators, CETA Cart
S-Band Antenna**

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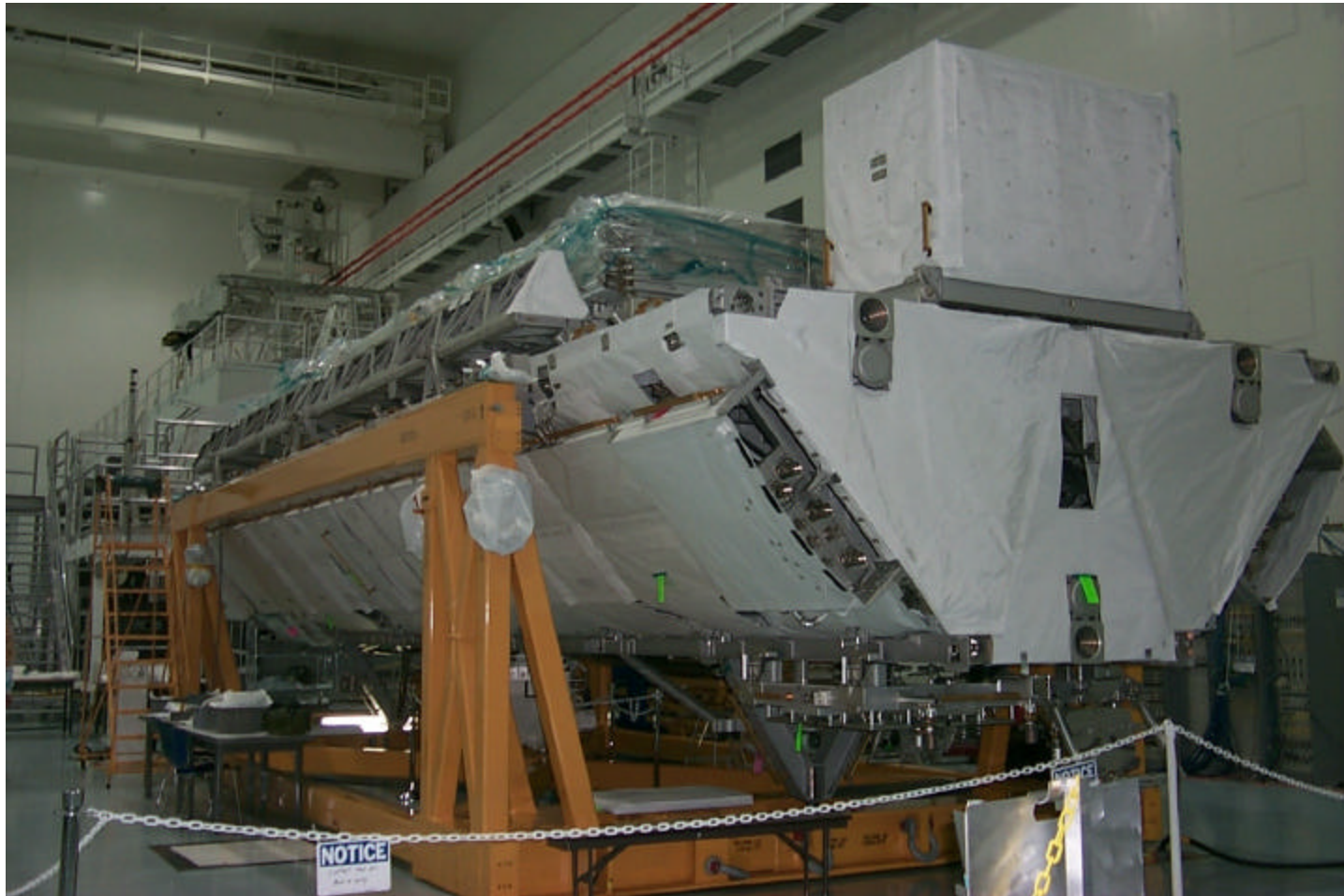


Agenda

- | | |
|-----------------------------------|---------------|
| ● Hardware Images | To Be Briefed |
| ● Processing Milestones | To Be Briefed |
| ● Middeck Experiment Requirements | To Be Briefed |
| ● Launch Delay Requirements | |
| ● Middeck Experiments | To Be Briefed |
| ● S1Truss | None |
| ● Engineering Status | To Be Briefed |
| ● Readiness Certification | To Be Briefed |
| ● Acronyms | In Back-Up |
| ● Master Milestone Schedule | In Back-Up |



S1 – Nadir face





S1 Truss – Zenith Face





Payload Processing Milestones

S1 Truss

- | | |
|-------------------------------------|-------------------------------|
| • Arrival at KSC (O&C) | 06 October 1999 |
| • Pre MEIT Assembly and Checkout | 07 October 1999 – 09 May 2002 |
| • MEIT 2 | 11 April 2001 – 24 June 2001 |
| • ARB (DD250) | 15 November 2001 |
| • MEIT 2 Regression | 04 March – 13 March 2002 |
| • PSLIT | 8 June – 10 June 2002 |
| • Closeouts complete | 27 June 2002 |
| • Ready for shuttle integration | 27 June 2002 |
| • Payload to canister | 27 August 2002 |
| • Payload to pad | 06 Sept 2002 |
| • Installation into Orbiter | 16 Sept 2002 |
| • Shuttle Integration/Pad closeouts | 06 Sept – 17 Sept 2002 |
| • Final PLBD closure | 17 Sept 2002 |
| • Launch | 02 Oct 2002 |



Middeck Experiment Requirements

<u>Payload</u>	<u>Installation</u>	<u>IVT</u>	<u>Launch Delay Requirement</u>	<u>Post-Landing Destow</u>
PCG-STES #7 ^{a,b,d}	<= 24 Hours	Yes	48 Hours	N/A (b)
PGBA ^a	<= 24 Hours	Yes	48 Hours	N/A
PGBA-S ^a	Nominal	No	7 Days	N/A
ZCG-SS3 ^a	<= 24 Hours	No	48 Hours	N/A
CGBA ^a	<= 24 Hours	Yes	48 Hours	N/A
BCSS Cryodewar (3)	<= 24 Hours	No	24 Hours	Runway
CGBA Samples	N/A	No	None	Runway
HRF Urine Tube				
Dispenser Assy (2) ^c	N/A	N/A	N/A	Runway
PCG-STES #8 ^{c, d}	N/A	N/A	N/A	Runway
ZCG-SS2 ^c	N/A	N/A	N/A	Runway
ADVASC-GC ^c	N/A	N/A	N/A	Runway
ADVASC Stowage 2&3 ^c	N/A	N/A	N/A	Runway
SHIMMER	Nominal	No	None	Nominal

Notes:

- a. Ascent only; hardware to be transferred to ISS.
- b. If payload is not transferred to ISS, powered runway destow is required.
- c. Descent only; hardware is to be transferred from ISS.
- d. During all handling (inside and outside Orbiter), personnel must wear ESD dissipative gloves.



Engineering Status

OMRSD/ACOMC

- No pending changes
- No open Waivers or Exceptions
- All remaining open requirements have been incorporated into the appropriate scheduled procedures for satisfaction

TRD

- No pending changes
- No open Waivers or Exceptions
- No open requirements

Copper Path

- No pending changes
- No open Waivers or Exceptions
- All requirements have been satisfied



Engineering Status

Nonconformances

- One Problem Report remains open as “Scheduled work” (PR-UT-PGBA-P001)
 - Video Failed OMRS requirement – ECD 24 Sept 2002
- All other Problem Reports have been closed or are in closure

Procedures

- All payload processing procedures have either been released or are scheduled to be released in time to meet all applicable “on the shelf” requirements

Launch Commit Criteria

- None

Certificate of flight readiness

- No exceptions



Readiness Statement

Pending completion of the planned forward work the KSC ISS / Payloads Processing Directorate is ready to proceed with the launch of ISS-9A/STS-112.



BACK-UP CHARTS

STS-112 ISS-15-09A - S1: 3 TCS RADIATORS, CETA CART A,S-BAND EQUIP

MASTER MILESTONE SCHEDULE

OPF BAY: 2

PAD: A

ORBITER: 104 Atlantis

NASA:

G. CALIENDO

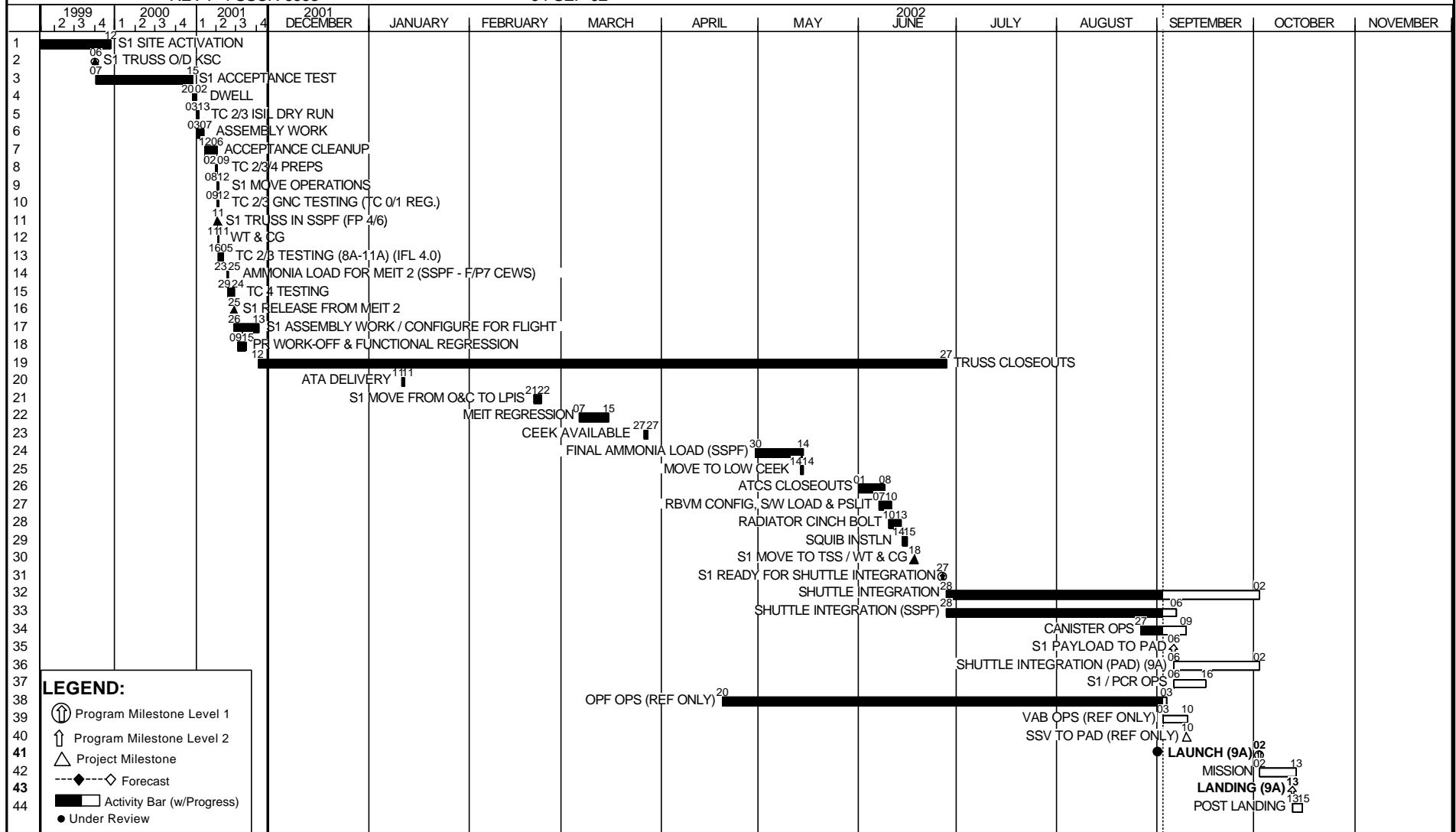
MANIFEST: REV F-4 SSCN 6993

STATUS AS OF: 04 SEP 02

REV: X

BOEING:

M. SMITH





Open Requirements

OMRS NO	OMRS TITLE	WAD NO
P01000.010-B	EVA HAZARDS INSP - POST-INSTL	R6600
P01000.050	PAYLOAD CLOSEOUT INSPECTION	R59112
P1411AB.100	S1 GRAPPLE FIXTURE INSPECTION	R6600
P1411AB.200	S1 TRUNNION INSPECTION	R6600
P1411BB.200-B	S1 CONTAM - PRIOR TO ORB INST	E1012
P1411BB.200-C	S1 CONTAM - PRIOR TO FINAL PLB CLS	E1012
P1411DB.100	PAYLOAD BAY PERLAUNCH PURGE	S08112
P1411EB.100	PGBA DC POWER I/F	S0007 VOL 4
P1411ED.100	S1 TRUSS STATIC BOND	CM-4-26-029
P183EB.100	CGBA-ICM DC POWER I/F	S0007 VOL 4
U9035FT.010	VIDEO FUNCTIONAL I/F TEST	P11203
A-0009A-OCE-001	FINAL LAUNCH CONFIG. CHECKLIST	R58112
A-0009A-TIV-001.2	INBOARD TRUSS I/F VERIFICATION	BHB-TRUSS-S1-ELE-T139



Special Topic

- Problem Report PR003616 – Suspect contamination on S1 lanyards.
 - Oil residue from wire rope lanyard manufacturing appears to be leaching out over time.
 - Previous contamination found on both S1 and P1 CETA cart lanyards was cleaned per specification (PR003590 and PR003593)
 - New Contamination found on P1 keel lanyards has raised a concern with all lanyards manufactured by Avibank for station components.
 - Coordination complete with station and shuttle M & P engineering for a “use as is” rationale, and PR is closed. Shuttle to document condition on their own paper work system.



MEIT Unexplained Anomalies

- IPR SS-MEIT-02-TC23-0027
 - “Horizontal lines on LCD monitor...”
 - Unexplained Anomaly (UA) - MERB approved on 6 Mar 02
 - Closed

- IPR SS-MEIT-02-TC4R-0024
 - “P1 PMA Unexpected Shutdown”
 - Unexplained Anomaly (UA) - MERB approved on 1 Jul 02
 - Closed

- IPR SS-MEIT-02-TC4-0099
 - TRRJ pinion gear did not rotate when commanded (MDM Anomaly)
 - Unexplained Anomaly (UA) - MERB approved on 25 Jun 02
 - Closed

- **All Unexplained Anomalies have been dispositioned, reviewed, and approved by the appropriate Boards.**



Acronyms

- ARB - Acceptance Review Board
 - ATA - Ammonia Tank Assembly
 - ATCS - Active Thermal Control System
 - CEEK - Cargo Element Extension Kit
 - CETA - Crew Equipment Translation Aid
 - CRF - Canister Rotation Facility
 - HRS - Heat Rejection System
 - IVT - Interface Verification Test
 - LPIS - Launch Package Integration Stand
 - MEIT - Multi Element Integration Test
 - MSFC - Marshall Space Flight Center
 - O&C - Operations and Checkout Building
 - ORU - Orbital Replacement Unit
 - PLBD - Payload Bay Door
 - PSLIT - Post Software Load Initialization Test
 - RBVM - Radiator Beam Valve Module
 - SSPF - Space Station Processing Facility
 - SPRT - System Problem Resolution Team
 - TRRJ - Thermal Radiator Rotary Joint
-



Acronyms

•CGBA	Commercial Generic Bioprocessing Apparatus
•PCG-STES	Protein Crystal Growth Single Locker Thermal Enclosure System
•PGBA	Plant Generic Bioprocessing Apparatus
•ADVASC-GC	Advanced Astroculture – Growth Chamber
•BCSS	Biotechnology Cell Science Stowage
•HRF	Human Research Facility
•ZCG-SS	Zeolite Crystal Growth – Sample Stowage
•SHIMMER	Spatial Heterodyne Imager for Mesospheric Radicals